This catalogue only lists 240 V electric parts
These suit Australian and New Zealand power. Need 120 V parts for a unit from the USA or another 120 V country? Let us know and we can order them in.

PARTS CATALOGUE · V1.1

All American steriliser parts



Genuine replacement parts for All American 1925X, 1941X, 25X, 50X and 75X pressure sterilisers, supplied in Australia by Rootlab.

Made by All American 1930 (Wisconsin Aluminum Foundry) in the USA. Some parts are stocked in Marrickville; others come from the factory.

Which model do you have?

STOVETOP
1925X
25 qt (about 24 L)
Gas or electric cooktop

STOVETOP
1941X
41.5 qt (about 39 L)
Gas or electric cooktop

ELECTRIC
25X / 50X
25 qt (about 24 L)
Plugs into 240 V power

ELECTRIC
75X
41 qt (about 39 L)
Plugs into 240 V power

How to order

1. **Find your model**
   Check the model plate on your steriliser. It will read 1925X, 1941X, 25X, 50X or 75X.
2. **Pick your parts**
   Note the part number from the tables in this catalogue. A tick shows the part fits that model.
3. **Send us your serial number**
   For heating elements, control boxes and complete bases we also need the serial number from the plate.
4. **Ask for a quote**
   Call 1300 386 487 or email info@rootlab.com.au with the part numbers and quantities.

In this catalogue

Lid, clamps and handles	**Page 2**
Pressure and safety	**Page 2**
Inside the pot	**Page 3**
Base and side handles	**Page 3**
Electric parts	**Page 4**
Complete lids and bases	**Page 4**

Prices on request
Prices and stock change with each factory shipment, so ask us for a current quote.

⚠ **Electric parts.** Heating elements and control boxes are matched to your serial number, and All American recommends they are fitted and calibrated at the factory to keep the warranty and U.S. FDA certification.



The lid: clamps, handle, gauge and valve



Control valve (65) on its exhaust tube



Red overpressure plug (1010)

Lid, clamps and handles

All American lids seal metal to metal, with no rubber gasket to replace.

Part no.	Part	1925X	1941X	25X / 50X	75X
54	Clamp bolt	✓	✓	✓	✓
55	Pin for clamp bolt	✓	✓	✓	✓
64	Wing nut	✓	✓	✓	✓
78	Bayonet clamp	✓	✓	✓	✓
79	Bayonet clamp screw	✓	✓	✓	✓
76-09	Top handle with screws Units made from July 2009	✓	✓	✓	✓
76-09RM	Top handle with screws Units made before July 2009	✓	✓	✓	✓
77-09	Top handle screw For the 76-09 handle only	✓	✓	✓	✓
1007	Metal-to-metal seal oil Lubricates the gasketless lid seal	✓	✓	✓	✓

Pressure and safety

Part no.	Part	1925X	1941X	25X / 50X	75X
65	Control valve	✓	✓	✓	✓
72S	Pressure gauge, steriliser	✓	✓	✓	✓
1010	Overpressure plug, red Replace if it is hard, cracked or has blown out	✓	✓	✓	✓
2050	Pressure relief valve, 26 psi	✓	✓	✓	✓
2155-25	Exhaust tube, 10.75 to 11 in (27 to 28 cm)	✓		✓	
2155-41	Exhaust tube, 14.75 in (37.5 cm)		✓		✓

Inside the pot

Racks keep your load off the bottom. Liners are the removable inner pot.

Part no.	Part	1925X	1941X	25X / 50X	75X
111	**Rack, 9.5 in (24 cm)** Sits in the bottom so jars and bags stay off the base	✓		✓	
151	**Rack, 11.25 in (28.6 cm)** Sits in the bottom so jars and bags stay off the base		✓		✓
2151	**Stainless steel support rack** Sits inside the electric models			✓	
4151	**Stainless steel support rack** Sits inside the electric models				✓
2162	Liner	✓			
2164	Liner		✓		
2156	Liner			✓	
4156	Liner				✓

Base and side handles

Part no.	Part	1925X	1941X	25X / 50X	75X
405	**Side handle, complete with screws** For the larger 41 qt pots		✓		✓
2180	**Support base, 1.375 in (35 mm) lift** Lifts the steriliser 35 mm off the bench			✓	
4180	**Support base, 2.25 in (57 mm) lift** Lifts the steriliser 57 mm off the bench				✓

Not sure which part you need?

Send us a photo of your steriliser and its model plate. We will match the part and let you know if it is in stock in Marrickville.

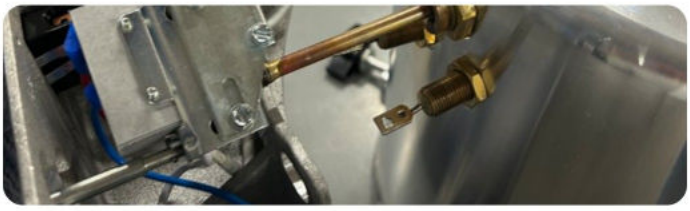
1300 386 487 · info@rootlab.com.au · rootlab.com.au

Electric parts

For the 25X, 50X and 75X. 240 V parts only; ask us if you need 120 V.



Heating element fitted inside the pot



Control box with its thermal switch

⚠ **Factory fitting recommended.** To keep the warranty and U.S. FDA certification, All American asks that heating elements and control boxes are replaced and calibrated at their factory. We need your steriliser serial number to order these parts, and can quote the factory installation fee.

Part no.	Part	1925X	1941X	25X / 50X	75X
2158FG	Fibre gasket, heating element Fit new gaskets every time an element is replaced			✓	✓
3158-B	Heating element, 1650 W 240 V			50X	
4158-B	Heating element 240 V				✓
50X240VCBA	Control box assembly 240 V			50X	
75X240VCBA	Control box assembly 240 V				✓

Complete lids and bases

A whole new lid or pot when the original is damaged beyond repair.

Part no.	Part	1925X	1941X	25X / 50X	75X
1925XCW	Lid (cover) with parts	✓			
1941XCW	Lid (cover) with parts		✓		
50XCW	Lid (cover) with parts			50X	
75XCW	Lid (cover) with parts				✓
1925XBW	Bottom with parts	✓			
1941XBW	Bottom with parts		✓		
50X1BW / 50X2BW	Bottom with parts Send us your serial number to order			50X	
75X1BW / 75X2BW	Bottom with parts Send us your serial number to order				✓